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| Ｘ－Ｒs－Ｒｍ管理データシート

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 名称 |  | 期 間 | 自 | 平成 年 月 日 |
| 品質特性 |  | 測定単位 |  | 至 | 平成 年 月 日 |
| 規格限界 | 最大 |  | 試料 | 大きさ |  | 測定者 | 　　　　　　 ㊞ |
| 最小 |  | 間隔 |  |

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 測点又は月日 | 試験番号 |  |  |  |  | 計Σ | 平均値ｘ | 移動範囲Ｒ５ | 測定値の範囲Ｒｍ | 項目 |  | ｘ |  |
|  |  |  |  | ｎ＝２ | ｎ＝３ | ｎ＝４ |
|  |  | １ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | ２ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | ３ |  |  |  |  |  |  |  |  |  |  | 平均 |  |  |  |
|  |  | ４ |  |  |  |  |  |  |  |  |  |  | 個数 |  |  |  |
|  |  | ５ |  |  |  |  |  |  |  |  |  |  | 小計 |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | 累計 |  |  |  |
|  |  | ６ |  |  |  |  |  |  |  |  |  |  | 平均 |  |  |  |
|  |  | ７ |  |  |  |  |  |  |  |  |  |  | 個数 |  |  |  |
|  |  | ８ |  |  |  |  |  |  |  |  |  |  | 小計 |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | 累計 |  |  |  |
|  |  | ９ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １０ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １１ |  |  |  |  |  |  |  |  |  |  | 平均 |  |  |  |
|  |  | １２ |  |  |  |  |  |  |  |  |  |  | 個数 |  |  |  |
|  |  | １３ |  |  |  |  |  |  |  |  |  |  | 小計 |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | 累計 |  |  |  |
|  |  | １４ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １５ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １６ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １７ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | １８ |  |  |  |  |  |  |  |  |  |  | 平均 |  |  |  |
|  |  | １９ |  |  |  |  |  |  |  |  |  |  | 個数 |  |  |  |
|  |  | ２０ |  |  |  |  |  |  |  |  |  |  | 小計 |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | 累計 |  |  |  |
| 記　　事 |  | ｎ | ｄ２ | Ｄ４ |
| ２ | 1.13 | 3.27 |
| ３ | 1.69 | 2.57 |
| ４ | 2.06 | 2.28 |
| ５ | 2.33 | 2.11 |

〔注〕　１．品質特性、測定単位は、施工管理基準により記入する。　　　　２．規格限界、設計基準面は施工管理基準、設計図書、仕様書に定められた値を記入する。　　　　３．管理限界線の引き直しは5＋5＋10＋20＋20方式による。〔備考〕　―　管理限界線計算のための区間を示す。　　　　　…　上記の管理限界を適用する区間を示す。　　　　４．21組～40組までは別に新しいデータシートに記入する。以下20組ごとに同様とする。 |