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| 髙力ボルト締付け検査記録票

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| --- | --- | --- | --- |
| 検査年月日 | 平成　　年　　月　　日 | 測定者 | ㊞ |
| 高力ボルトの種類 |  | 締付けボルト軸力 | N・m(kgf・m) |
| インパクトレンチ　　　　　　　　　　　　　　　　　社製ボルトの軸力計　　　　　　　　　　　　　　　　　　社製トルクレンチ　　柄のタワミによる型　　　　　　　　社製ダイヤル目盛型　　　　　　 　　　 社製 | トルク係数数値及びトルク値の算出試験（ボルトサイズごと） | 所要軸力になるためのトルク値 |
| ボルト | 測定軸力 | 測定トルク値 | 算出トルク係数 |  |
| No.1 |  |  |  |
| イ ン パ ク ト レ ン チ の 検 定 | No.2 |  |  |  |
|  | 午　　前(作業開始前) | 午　　後(作業開始後) | 作業完了 | No.3 |  |  |  |
| 測定軸力 |  |  |  | No.4 |  |  |  |
| セットした軸力 |  |  |  | No.5 |  |  |  |
| 箇 所 | 検査本数 | 所要トルク（Ｔ） | 測定トルク値 N・m(kgf・m) | 合　計 | 平　均 | 計　差 | 許容トルク値 |  |
|  |  |  |  |  |  |  |  |  |  |  | 略 図 及 び 名 称 |  |
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