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| 髙力ボルト締付け検査記録票   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | | 検査年月日 | | | | | 平成　　年　　月　　日 | | | | | | | | 測定者 | | | | | | ㊞ | | | | | | 高力ボルトの種類 | | | | |  | | | | | | | | 締付けボルト軸力 | | | | | | N・m(kgf・m) | | | | | | インパクトレンチ　　　　　　　　　　　　　　　　　社製  ボルトの軸力計　　　　　　　　　　　　　　　　　　社製  トルクレンチ　　柄のタワミによる型　　　　　　　　社製  ダイヤル目盛型　　　　　　 　　　 社製 | | | | | | | | | | トルク係数数値及びトルク値の算出試験  （ボルトサイズごと） | | | | | | | | | | | 所要軸力になるための  トルク値 | | | | ボルト | | 測定軸力 | | | | 測定トルク値 | | 算出トルク係数 | | |  | | | | No.1 | |  | | | |  | |  | | | | イ ン パ ク ト レ ン チ の 検 定 | | | | | | | | | | No.2 | |  | | | |  | |  | | | |  | | 午　　前  (作業開始前) | | 午　　後  (作業開始後) | | | 作業完了 | | | No.3 | |  | | | |  | |  | | | | 測定軸力 | |  | |  | | |  | | | No.4 | |  | | | |  | |  | | | | セットした軸力 | |  | |  | | |  | | | No.5 | |  | | | |  | |  | | | | 箇 所 | 検査本数 | | 所要トルク（Ｔ） | | | 測定トルク値 N・m(kgf・m) | | | | | | | | | 合　計 | | 平　均 | 計　差 | | 許容トルク値 | |  | |  |  | |  | | |  | |  |  | |  | | |  |  | |  |  | | 略 図 及 び 名 称 |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  |  | |  |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  |  | |  |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  | |  |  | |  | | |  |  | |  |  | | |  | |  |  | |  | | |  | |